

ZBJ-PZ 锻压机

ZBJ-PZ Forging Hydraulic Press

- ▶ 应用领域
 - ◆ 自由锻造，钢锭，有色金属和黑色金属成型模锻造等。
 - ◆ 此款锻压机可生产各种锻件，曲轴和各类法兰产品。
- ▶ ZBJ-PZ Forging Hydraulic Press
 - ◆ Mainly used for free forging, steel ingot and non-ferrous and black metal forming die forging, etc.
 - ◆ For example, this kind of hydraulic press can be applied in the producing of all kinds of forgings, crankshaft and flange product.

▶ 主要设计参数 Key technical parameters

行程 Stroke (mm)	台面间距 Daylight (mm)	工作台面尺寸 Size of table (mm)		工作台移动速度 Active beams move speed		电机功率 Motor power (kw)	锻造工作 Mobile Workbench				Optional parts 水平移动装置 Horizontal moving and device		最大可能锻造重量 Weight the maximum ingot	
		左-右 L-R	前-后 F-B	下-升 Descent	上-压 Pressing		行程 stroke/mm	力 Force/kN	尺寸 size/mm	行程 stroke/mm	力 Force/kN	尺寸 size/mm		
1200	2000	1600	1600	300	50	300	3×90	2500×1600	900	300	300	2	1	
1200	2000	1600	1600	300	50	300	4×90	2500×1600	900	400	400	4	2	
1500	2500	1800	1800	300	50	300	5×90	4000×1600	2200	500	500	6	3	
1600	2800	2100	2000	300	50	300	6×90	4000×2000	2000	630	10	4	4	
1800	3200	2500	2000	300	50	300	10×90	5000×2200	3000	630	20	14	14	
2000	3800	3300	2700	300	50	300	16×90	6000×3800	4400	800	45	124	45	
1500	2300	2200	2200	350	50	350	18×90	3600×1400	1700	800	55	30	30	
1200	2000	1000	3000	300	50	300	3×90	3000×1600	2000	250	2	1	1	
1200	2000	300	50	300	50	300	4×90	3200×1200	2000	200	3200×600	3200	250	4
1600	3000	2150	2000	300	50	300	6×90	5000×1800	3000	500	4250×1000	4200	250	10
2000	4000	3000	2600	300	50	300	16×90	6000×2200	3400	800	4500×1200	5000	250	45
2000	4000	3000	2600	300	50	300	16×90	5000×2200	3400	800	4500×1200	5000	250	45
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2000	4000	3000	2600	300	50	300	16×90	5000×2200	3400	800	4500×1200	5000	250	45



ZBJ-DD 单柱液压机

ZBJ-DD Single Column Hydraulic Press

- ▶ 产品简介
 - ◆ 具有结构刚性好，导向性能好，速度快等特点。
 - ◆ 方便的手动调整机构可调整压头或上工作台在行程中任意位置压制，也可在设计行程内任意调整快进和工进行程的长短；
 - ◆ 整体焊接的坚固开式结构可使机身保持足够刚性的同时拥有最方便的操作空间。
- ▶ Product overview
 - ◆ Built-in fast tank, air travel faster, higher production efficiency;
 - ◆ Easy hand adjustment mechanical adjustment on the head or in the travel of table anywhere in the repressed, can also adjust fast forward in the itineraries and trip length;
 - ◆ Pressure stepless adjustment as per process requirement;
 - ◆ Entirely welded sturdy open-type allows the body to maintain sufficient rigidity of the structure at the same time have the most convenient operating space.
- ▶ 主要设计参数 Key technical parameters

型号 Model	公称压力 Nominal pressure	最大工作压力 maximum working pressure	台面最大移动距离 maximum travelling range	台面高度 Maximum distance slider end face to surface	最大尺寸 (前-后) Working table area (left-right)	台面尺寸 (左-右) Working table area (left-right)	回程速度 The return	工作速度 The work	下行速度 Slide speed no load line	喉深 Deep throat	台面高度 Workable height from the ground	电机功率 Motor power
ZBJ-DD	2000KN	25Mpa	700mm	900mm	900mm	900mm	50mm/s	8-10mm/s	100mm/s	450mm	900mm	15kw

ZBJ-JG成型液压机

ZBJ-JG Correction of Steel Structure Forming Hydraulic Press

- ▶ 性能特点
 - ◆ 可从3个方向对大型工件进行矫正，锻压，折弯。配置提升盒其他辅助工作可大大提高工作效率。
 - ◆ 公称压力：2500到31500 KN。
- ▶ Main uses and characteristics
 - ◆ C-frame single column hydraulic press hydraulic press for pressing from three directions near the work area to meet large parts of straightening, pressing, bending, pressing process. Configuration lifting and other assistive tools can greatly improve efficiency.
 - ◆ Nominal power 2500~31500kN.



ZBJ-G(10T~3000T) 矫直机

ZBJ-G-2600T Automatic Press

- ▶ 应用领域
 - ◆ 圆钢，钢管等棒料类的产品半自动矫直与全自动矫直。
 - ◆ 上海宝钢生产线
- ▶ application area
 - ◆ Should be used for bar, pipe material and straightening
 - ◆ Shanghai BaoSteel Application site

